

TIP FOR BRAZING PASTE



Standard tip length
6 mm – 0.25 inches

Tip choice			Nordson Tip Diameter (mm)					
								
			ID 0.84 mm OD 1.27 mm	ID 0.61 mm OD 0.91 mm	ID 0.51 mm OD 0.82 mm	ID 0.41 mm OD 0.72 mm	ID 0.33 mm OD 0.65 mm	ID 0.25 mm OD 0.52 mm
Particle size Granulometry (µm)	Standard ≤ 106 µm	Granulometry - 2* 						
	Fine ≤ 75 µm	Granulometry - 1*  						
	Extra-Fine ≤ 45 µm	Granulometry - 0*  						



As a rule of thumb, the inner diameter should be at least five times the particle size to reduce the risk of clogging.



The use of the specified Nordson dispensing tip is mandatory for proper operation.

µm = Micron

* Granulometry - standard indication

ID = Inner Diameter

OD = Outer Diameter